

Sierra Vista  
 4711 S Highway 92  
 1-800-559-9291 Phone  
 520-458-9293 Fax



**COMMERCIAL POOL CARE DIVISION**

Northwest  
 6320 N Oracle Rd  
 520-797-2299 Phone  
 520-797-9293 Fax

Central  
 2512 N Campbell Ave  
 520-795-8240 Phone  
 520-327-1142 Fax

Main Office/Eastside  
 7960 E 22nd St  
 520-886-1211 Phone  
 520-886-6364 Fax

Northeast  
 9155 E Tanque Verde Rd  
 520-749-9155 Phone  
 520-760-0035 Fax

PATIO'S NUMBER	ITEM NO.	PREMIER 658 5H.P. COMMERCIAL PUMP	MANUFACTURER NUMBER
25-0399	1	Shaft Extension Set Screws - Requires 3	90-471
25-0301	3	Shaft Extension	39-861
26-0144	4	Shaft Extension O-Ring	29-113
	5	Bolt 3/8"-16x3/4" SS	90-500
	6	Motor to Volute Bracket, Brass	35-109
30-0221	7	Bracket to Volute Gasket	39-271
	8	Pump Base, Heavy Duty PVC	39-249
25-0083	9	PS1000 Pump Seal	31-813
	10	5 H.P. Impeller, Hi-Head	39-880
	11	Volute, 2-1/2" NPT	39-844
	12	Bolt 1/4" 28x3/4" SS - Requires 4	90-402
	13	Drain Plug, 1/4" MIPT	31-722
30-0019	14	Flange Trap Gasket	33-248
	15	Bolt, 5/16"-18x5/8" SS - Requires 4	90-400
	16	Drain Plug, 1/4" MIPT	39-719
	17	Union Flange, 1-1/2" FIPT	39-740
		Union Flange, 2" FIPT	39-741
		Union Flange, 2-1/2" FIPT	39-742
		Union Flange, 3" FIPT	39-743
	18	Trap, 8" w/out Union Base	39-730
SPS-3859	19	Basket, 8" (B-131)	39-225
26-0183	20	8" Pot O-Ring (O-183)	39-441
	21	8" Brass Cover	39-490
	22	Tee Handle - Requires 2	39-623
		Drive Key, 5 & 7-1/2 H.P. (Not Shown)	39-421

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